

Date: Wednesday, 2/15/2006 3:46:20 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 25835					
Estimate Number	: 10725					
P.O. Number	: N/A		Part Number	: D2652		
This Issue	: 2/15/2006 S.O. No. : N/A		Drawing Number	: D2652 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 25373		Material	: N/A		
Written By	: See comment below		Due Date	: 3/6/2006 Qty: 200 Um: Each		
Checked & Approved By	: JF 06.02.16					
Comment	: Est Rev:B 02.06.13 Now machined in house. NG					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0500	303 Round Bar 0.500"



Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M190599 ^{pied} 00/M194883,5

J.F. 06/04/27



2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

J.F. 06/04/27

208

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/04/27

208

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

MS 06/04/27

208

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST54

JF 06/04/27

208

Job Completion



CY 04/04/27

Level 21 inspection

06/04/28

DS

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/04/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

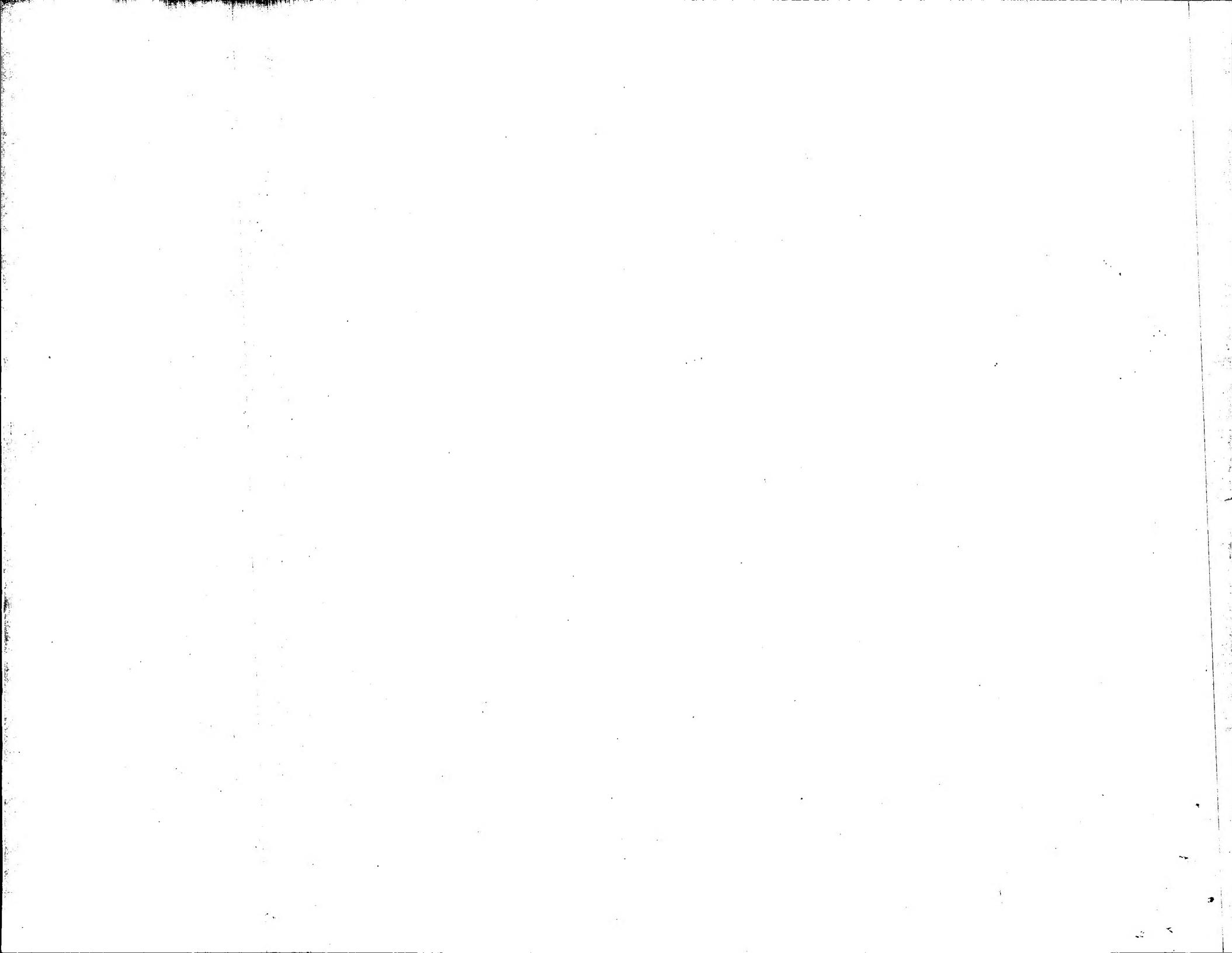
DART AEROSPACE LTD	Work Order:	25835
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

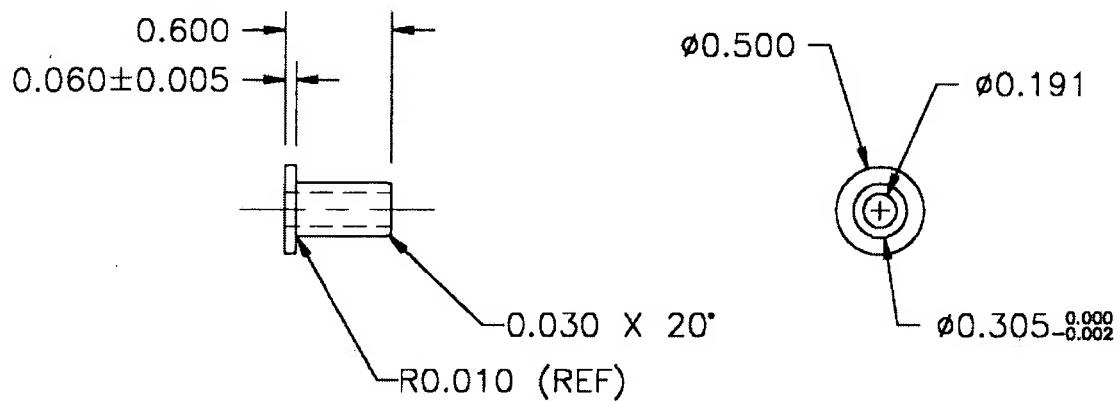
Measured by:	JF	Audited by:	MS	Prototype Approval:	N/A
Date:	06/04/26	Date:	06/04/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	



DART

DESIGN <i>MM</i>	DRAWN BY <i>MM</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BS</i>	APPROVED <i>BB</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25835

Date: Thursday, 4/27/2006 3:26:16 PM

User: Chantal Lavoie

**INVENTORY ITEMS PICKED
FOR SLIP NUMBER 2104**

Project No.	: N/A	Drawing Number	: D2652 REV A
Customer	: Dart Helicopters Services	Drawing Name	: BUSHING
Part Number	: D2652	Due Date	: / /
Job Number	: 25835	Qty	: 208
		Slip #	: 2104

	Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
1.0 M303R0500 303 Round Bar 0.500"							
Available 44.80	MAIN			19059	12.02	12.0200 f	
	MAIN			19488	12.02	12.0200	